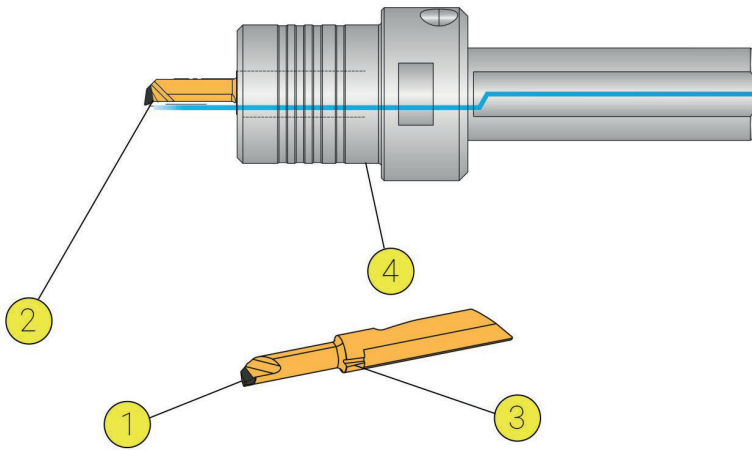


ARNO-Mini-System AMS with CBN

CBN brazed inserts for internal groove turning



- ① CBN brazed for machining hardened materials
- ② Especially designed for parting-off and copy turning
- ③ Additional notch for focussed cooling to the cutting edge
- ④ Hydro-expansion holders for uniform clamping

FEATURES

- Machining of hardened steel (48-65 HRC) thanks to CBN brazed insterts
- Suitable for smooth and slightly interrupted cuts
- Creates high surface quality
- Produces high dimensional accuracy wiht fit tolerances
- Focussed coolant at small diameters directly in the cutting edge in order to avoid temperature variations
- Special Hydro-expansion holders provide uniformly distributed pressure
- This leads to lower vibrations
- Also combinable with all other holders of the [AMS-Product range](#)